



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3575-6**Job Sheet 195779****Part No:** D3575-6**Job Qty:** 2 pcs**Part Name:** Cargo Floor Protector**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/30/19**Job Tracking No:****Due Date:** 6/13/19**Created By:** Kimberley Guerin**Type:** ~~Stock~~ *SOLD***Description:****Note:** DWG REV A IPP Rev :A New Issue 07.07.23 EC verified by:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	6/13/19	6/13/19	0.23	0.46	Waterjet - Flow		<i>2019/06/13</i>
110	QC 2	2 pcs	6/13/19	6/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>2019/06/13</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120	QC 8	2 pcs	6/13/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
130	Small Fab - 2 - B4B	2 pcs	6/13/19	0.00 0.26	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
140	QC 5	2 pcs	6/13/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
150	Packaging 3-1 - Stock - B4B	2 pcs	6/13/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B

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DAS
40
9-89

W/A

DAS
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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	2 pcs	6/13/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

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Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: 120 - (QC8- Inspect parts - second check)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

FG234

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	32 sf (16 ea)	100-Waterjet - Flow - 1	5152065

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	32	2,965	0

Part Specifications

Specifications could not be found.

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Container No: S189975

Part: D3575-6

Job No: 195779

Serial No/Batch: S189975

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/13/19

DART AEROSPACE LTD		Work Order:	195779
Description: Cabin Floor Protector		Part Number:	D3575-6
Inspection Dwg: D3575 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.001	✓		VDC-02	
3.38	+/-0.030	3.35	✓		Tape	
6.50	+/-0.030	6.50	✓			
26.13	+/-0.030	26.10	✓			
30.13	+/-0.030	30.14	✓			
2.00	+/-0.030	2.00	✓			
3.50	+/-0.030	3.52	✓			
14.25	+/-0.030	14.29	✓			
25.13	+/-0.030	25.20	✓			
29.38	+/-0.030	29.38	✓			
30.38	+/-0.030	30.38	✓			
31.50	+/-0.030	31.50	✓			
1.00	+/-0.030	1.00	✓			
4.38	+/-0.030	4.38	✓			
14.50	+/-0.030	14.50	✓			
16.00	+/-0.030	16.00	✓			
23.13	+/-0.030	23.13	✓			
26.88	+/-0.030	26.89	✓			
27.69	+/-0.030	27.65	✓			
1.00	+/-0.030	1.00	✓			
3.75	+/-0.030	3.72	✓			
9.63	+/-0.030	9.65	✓			
16.13	+/-0.030	16.16	✓			
28.06	+/-0.030	28.05	✓			
32.15	+/-0.030	32.10	✓			

Measured by: JRB	Audited by: 40	Prototype Approval:	N/A
Date: 6/13/19	Date: JUN 13 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	